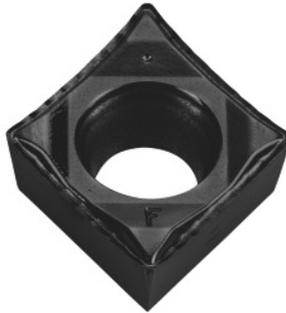


Garant**Indexable insert for turning CC.T 09T302, for finish machining, Grade: HB7315-1**

Order data

Order number	260056 HB7315-1
GTIN	4062406769918
Item class	21G

Technical description

Main application	N
Cutting speed v_c main application	120 - 600 m/min
Feed f	0.03 - 0.1 mm/rev.
Cutting conditions	continuous
Corner radius	0.2 mm
Cutting depth a_p	0.05 - 0.5 mm
Chip breaker	AF
Finishing/roughing assignment	Finishing
Tolerance	G
ISO code indexable insert	CCGT 09T302

Number of changes/inserts	2
Tool material	Carbide
Grade	HB7315-1
Type of product	Indexable insert for turning